



Gateway 1[®]

TOUGH BY NATURE

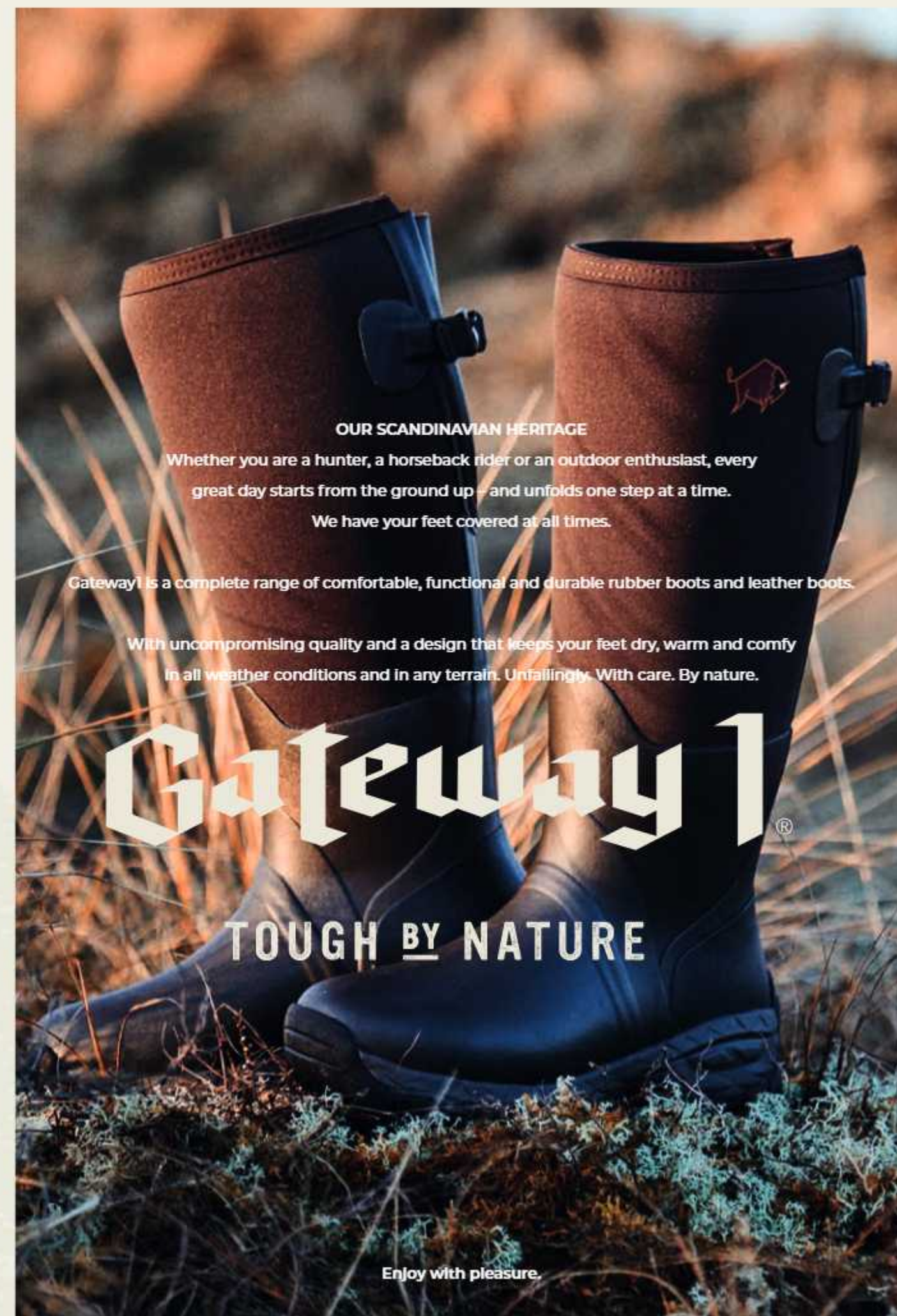
2023

TOUGH BY NATURE. SCANDINAVIAN BY DESIGN

Over the centuries, we Scandinavians have learned to master the capricious northern weather. We've learned to adapt to the changing seasons. To keep going, even on wet, slippery, muddy, rocky or difficult ground. Nothing will keep us indoors, or hold us back. In the words of a wise old Scandinavian: "There is no such thing as bad weather, only inappropriate clothing."

This very philosophy and heritage are the core, the soul, of Gateway1. A symbiosis of knowledge, experience and passion that drives us forward every single day. Motivates us to aim high. Inspires us to create uncompromising footwear that keeps feet dry, warm and comfy in all weather conditions – and in any terrain.

For hunters, horseback riders and outdoor enthusiasts with a taste for open skies and the wonders of nature, every great day starts from the ground up – and unfolds one step at a time. We have your feet covered. Unfailingly. With care. By nature.



OUR SCANDINAVIAN HERITAGE

Whether you are a hunter, a horseback rider or an outdoor enthusiast, every great day starts from the ground up – and unfolds one step at a time.

We have your feet covered at all times.

Gateway1 is a complete range of comfortable, functional and durable rubber boots and leather boots.

With uncompromising quality and a design that keeps your feet dry, warm and comfy in all weather conditions and in any terrain. Unfailingly. With care. By nature.

Gateway1®

TOUGH BY NATURE

Enjoy with pleasure.

FIORDLAND TECHNOLOGY

FIORDLAND

First layer of shock absorbing and insulating molded EVA midsole

Second layer of shock absorbing and insulating molded EVA midsole

G1® turbo-energy™ heel and forefoot cushioning

External TPU shank with 360 degree support zones for added stability when walking in demanding terrain

4x4 Arrow deep-grip™ rubber outsole with extra deep outsole tread



4x4 Arrow deep-grip™ outsole assembly.



Internal TPU shank support
Forefoot flex channels for added walking comfort
Heel kicker for easy off the boot

LYNX
ICE-GRIP+™

DEVELOPED
AND TESTED IN
SCANDINAVIA

Lynx ICE-GRIP+™ is inspired by the Scandinavian lynx and the immaculate grip of its paws. The outsole rubber compound has been developed and tested in the harshest of winter environments in Scandinavia and other parts of Northern Europe.

Lynx ICE-GRIP+™ is featured in footwear for general outdoor use such as hiking, hunting or fishing as well as for industrial and work requirements.



4x4 Arrow deep-grip™



Fiordland II 11"
1047 Dark brown



FIORDLAND II 11"

Style# 300104016

1047 Dark brown

US size: 7,8,9,9½,10,10½,11,11½,12,12½,13,14,15,16,17

Last: G1® wide fit™

Stability: G1® Stiff max™

Outsole: 4x4 Arrow deep-grip™

Shank & insole: TPU

Footbed: G1®-Alpha™ footbed

Lining: Sympatex® + G1® memory fit™

Membrane: Sympatex® 100% waterproof

Upper: 2.4mm full-grain nubuck leather

ADVANTAGES:

Comfort rating: -10C

Deep outsole pattern secures optimal grip.

Lynx ICE-GRIP+™ provides optimal grip in min. -45C / +30C.

Heel notch secures flexibility in foot joint.

Lace lock to secure heel fit.

Insulating EVA midsole.

G1® turbo-energy heel and forefoot cushioning.

Reinforced stitched rubber rand.

sympatex®





LEATHER BOOT CONSTRUCTION

Footwear with the 100% waterproof and breathable sympatex® membrane needs a very advanced construction to fulfill the needs of heavy use in the outdoors. Care and clean your footwear for optimal function and prolonged lifespan. Hiking and hunting sets these high demands as we explain in detail.



HEEL NOTCH

This flex point makes a unique fit when you need both stability from the upper and flexibility when you sit or walk in difficult positions.



HEEL CAP

Extra external heel cap unit. Adds stability and support to the foot.



LACE LOCK

This lock makes it easy to adjust the lacing to whatever fit required. Lace eyes for added fit and comfort is a standard of Gateway® footwear.



STITCHED RUBBER RAND

By stitching the protective rubber rand to the upper you get a very durable construction.



STAIKA



4x4 Arrow deep-grip™

ARMORTEX® KEVLAR®



Armortex® Kevlar® is a reinforced fabric which can resist much more wear and tear compared to leather.



It's quickly drying so your boots will be all dry a few hours after the hunt.



Staika 7" Armortex® Kevlar®
1046 Dark brown / olive

STAIKA 7" ARMORTEX® KEVLAR®

Style# 300104020

1046 Dark brown / olive

STAIKA 9" ARMORTEX® KEVLAR®

Style# 300104015

1046 Dark brown / olive

US size: 8,9,9½,10,10½,11,11½,12,12½,13,14,15,16,17

Last: G1® wide fit™

Stability: G1® Stiff max™

Outsole: 4x4 Arrow deep-grip™

Shank & insole: TPU

Footbed: G1®-Alpha™ footbed

Lining: Sympatex® + G1® memory fit™

Membrane: Sympatex® 100% waterproof

Upper: 2.4mm full-grain nubuck leather
+ reinforced Kevlar®

ADVANTAGES:

Comfort rating: -10C

Fast drying and reinforced Kevlar®.

Deep outsole pattern secures optimal grip.

Lynx ICE-GRIP+™ provides optimal grip in min. -45C / +30C.

Heel notch secures flexibility in foot joint.

Lace lock to secure heel fit.

Insulating EVA midsole.

G1® turbo-energy heel and forefoot cushioning.

Reinforced stitched rubber rand.

sympatex®



Staika 9" Armortex® Kevlar®
1046 Dark brown / olive

GAME TRACKER



4x4 Arrow deep-grip™



Game Tracker 8"
1047 Dark brown

GAME TRACKER 8"

Style# 300104008

1047 Dark brown

GAME TRACKER 10"

Style# 300104001

1047 Dark brown

US size: 8" 5,6,7,8,9,9½,10,10½,11,11½,12,12½,13,14,15

10" 7,8,9,9½,10,10½,11,11½,12,12½,13,14,15

Last: G1® athletic fit™

Stability: G1® Stiff max™

Outsole: 4x4 Arrow deep-grip™

Shank & insole: TPU

Footbed: G1®-Alpha™ footbed

Lining: Sympatex® + G1® memory fit™

Membrane: Sympatex® 100% waterproof

Upper: 7" 2.2mm full-grain nubuck leather

10" 2.2mm full-grain leather

ADVANTAGES:

Comfort rating: -10C

Deep outsole pattern secures optimal grip.

Lynx ICE-GRIP+™ provides optimal grip in min. -45C / +30C.

Heel notch secures flexibility in foot joint.

Lace lock in two positions to secure heel fit and adjustment.

Insulating EVA midsole.

G1® turbo-energy heel and

forefoot cushioning.

Reinforced stitched rubber rand.

Extra reinforced tongue to protect when going through.

sympatex®



Game Tracker 10"
1047 Dark brown

MOUNTAIN GUIDE

MOUNTAIN GUIDE 10"

Style# 300104003

1047 Dark brown

US size: 8,9,9½,10,10½,11,11½,12,12½,13,14,15

Last: G1® wide fit™

Stability: G1® Stiff max™

Outsole: 4x4 Arrow deep-grip™

Shank & insole: TPU + PP boardliner

Footbed: G1®-Alpha™ footbed

Lining: Sympatex® + G1® memory fit™

Membrane: Sympatex® 100% waterproof

Upper: 2.4mm full-grain leather

ADVANTAGES:

Comfort rating: -5C

Lynx ICE-GRIP+™ provides optimal grip in min. -45C / +30C.

Heel notch secures flexibility in foot joint.

Lace lock in two positions to secure heel fit and adjustment.

PP boardliner insole construction for mountain hike.

Insulating EVA midsole.

Reinforced stitched rubber rand.

sympatex®



G1® Hiker



Mountain Guide 10"
1047 Dark brown



DEER STALKER 10" 400G G1® SPEED-LACING™

Style# 300109002

1047 Dark brown

US size: 6, 7, 8, 9, 9½, 10, 10½, 11, 11½, 12, 12½, 13

Last: G1® athletic fit™

Stability: G1® Forefoot max flex™

Outsole: G1® Stalker™

Shank & insole: TPU

Footbed: G1®-stage3™ footbed

Lining: Sympatex® Lunar + G1® memory fit™

Membrane: Sympatex® 100% waterproof

Upper: 2.0mm full-grain nubuck leather

+ 900D fabric

ADVANTAGES:

Comfort rating: -15C

G1® speed-lacing™ for easy on and off.

Heel notch secures flexibility in foot joint.

Insulating EVA midsole.

400g 3M THINSULATE™

Reinforced stitched rubber rand.

sympatex®

3M THINSULATE™
insulation

DEER STALKER



Deer Stalker 10" 400g
G1® speed-lacing™
1047 Dark brown

Gateway I

ESTATE BEATER

ESTATE BEATER 7" 400G

G1® SPEED-LACING™

Style# 300109012

1047 Dark brown

ESTATE BEATER 9" 400G

Style# 300109005

1047 Dark brown

ESTATE BEATER 11" 400G

Style# 300109003

1047 Dark brown

US size: 5,6,7,8,9,9½,10,10½,11,11½,12,12½,13,14,15,16,17

Last: G1® athletic fit™

Stability: G1® Forefoot max flex™

Outsole: G1® Arrow grip™

Shank & insole: TPU

Footbed: G1®-stage3™ footbed

Lining: Sympatex® + G1® memory fit™

Membrane: Sympatex® 100% waterproof

Upper: 2.0mm full-grain nubuck leather

ADVANTAGES:

Comfort rating: -15C

G1® speed-lacing™ for easy on and off.

Heel notch secures flexibility in foot joint.

Lace lock to secure heel fit.

Insulating EVA midsole.

400g 3M THINSULATE™.

Reinforced stitched rubber rand.

Outsole with Lynx ICE-GRIP™

secures optimal grip in min. -45C / +30C.

sympatex®

3M THINSULATE™
insulation



Estate Beater 7" 400g
G1® speed-lacing™
1047 Dark brown



G1® Arrow grip



Estate Beater 9"
1047 Dark brown



Estate Beater 11"
1047 Dark brown



Gateway |

SAREK

Extra long lacing



Heel notch

TPU shank

Heel Kicker



Shank stabilisor



G1 Arrow Grip

Pattern

SAREK 7"

Style# 400104001

1060 Brown

US size: 5,6,7,8,9,9½,10,10½,11,11½,12,12½,13,14,15,16,17

Last: G1® wide fit™

Stability: G1® Stiff medium™

Outsole: G1® Arrow grip™

Shank & insole: TPU

Footbed: G1®-Alpha™ footbed

Lining: Sympatex® + G1® memory fit™

Membrane: Sympatex® 100% waterproof

Upper: 2.0mm full-grain nubuck leather

ADVANTAGES:

Comfort rating: -5C

Deep outsole pattern secures optimal grip.

Lynx ICE-GRIP™ provides optimal grip in min. -45C / +30C.

Heel notch secures flexibility in foot joint.

Lace lock to secure heel fit.

Insulating EVA midsole.

Extra long lacing to support stability.

Reinforced and stitched rubber toe guard.

sympatex®



Sarek 7"
1060 Brown



Gateway

WALKING BOOT II

Style# 400104012

1047 Dark brown

US size: 6,7,8,9,9½,10,10½,11,11½,12,12½,13,14,15

Last: G1® athletic fit™

Stability: G1® Stiff medium™

Outsole: Mud-field™ 2-density rubber cup-sole

Shank & insole: Texon® boardliner

Footbed: G1®-stage3™ footbed

Lining: Sympatex® + G1® memory fit™

Membrane: Sympatex® 100% waterproof

Upper: 2.0mm full-grain leather

ADVANTAGES:

Comfort rating: -5C

Heel notch secures flexibility in foot joint.

Lace lock to secure heel fit.

Stitched rubber toe bumper.

Lynx ICE-GRIP+™

secures optimal grip in min. -45C / +30C.

sympatex®

WALKING BOOT II



Mud-field™



Walking Boot II 6"
1047 Dark brown

ORION 6" G1® SPEED-LACING™

Style# 400104027

1036 Black

US size: 5,6,7,8,9,9½,10,10½,11,11½,12,12½,13,14,15

Last: G1® athletic fit™

Stability: G1® Forefoot max flex™

Outsole: All-terrain gripper 2.0™

Shank & insole: TPU

Footbed: G1®-stage3™ footbed

Lining: Sympatex® + G1® memory fit™

Membrane: Sympatex® 100% waterproof

Upper: 2.0mm full-grain nubuck leather

+ mesh nylon

ADVANTAGES:

Comfort rating: -5C

G1® speed-lacing™ for easy on and off.

Heel cut secures flexibility in foot joint.

G1® speed-lacing™ for easy on and off.

Insulating EVA midsole.

Reinforced stitched rubber toe guard.

Outsole with Lynx ICE-GRIP+™

secures optimal grip

in min. -45C / +30C.

sympatex®

ORION



All-terrain gripper 2.0™



Orion 6" G1® speed-lacing™
1036 Black



DAYWALKER 6"

Style# 400104005

1047 Dark brown

US size: 6,7,8,9,9½,10,10½,11,11½,12,12½,13,14,15,16,17

Last: G1® wide fit™

Stability: G1® Forefoot max flex™

Outsole: G1® Arrow grip™

Shank & insole: TPU

Footbed: G1®-stage3™ footbed

Lining: Sympatex® + G1® memory fit™

Membrane: Sympatex® 100% waterproof

Upper: 1.8mm full-grain suede leather

ADVANTAGES:

Comfort rating: -5C.

Deep outsole pattern secures optimal grip.

Lynx ICE-GRIP+™ provides optimal grip in min. -45C / +30C.

Lace lock to secure heel fit.

Insulating EVA midsole.

Reinforced and stitched rubber toe guard.

sympatex®

DAYWALKER



G1® Arrow grip



Daywalker 6"
1047 Dark brown

LITE HIKER 5"

Style# 400104003

1036 Black

US size: 6,7,8,9,9½,10,10½,11,11½,12,12½,13,14,15

Last: G1® wide fit™

Stability: G1® Forefoot max flex™

Outsole: G1® Arrow grip™

Shank & insole: TPU

Footbed: G1®-stage3™ footbed

Lining: Sympatex® + G1® memory fit™

Membrane: Sympatex® 100% waterproof

Upper: 1.8mm full-grain suede leather + fabric

ADVANTAGES:

Comfort rating: -5C.

Deep outsole pattern secures optimal grip.

Lynx ICE-GRIP+™ provides optimal grip in min. -45C / +30C.

Insulating EVA midsole.

Reinforced and stitched rubber toe guard.

Webbing lace for added comfort.

sympatex®

LITE HIKER



G1® Arrow grip



Lite Hiker 5"
1036 Black





PULL-ON CHELSEA



Foreman SD™
oil resistant



SD 6" Pull-on Chelsea
1049 Coffee



SD 6" Pull-on Chelsea Lady
1049 Coffee



SD 6" Pull-on Chelsea
1047 Dark brown



SD 6" PULL-ON CHELSEA

Style# 500102001

1049 Coffee

1047 Dark brown

SD LADY 6" PULL-ON CHELSEA

Style# 500102020

1049 Coffee

US size: 4-14 men's, 6-12 women's

Last: G1® athletic fit™

Stability: G1® Forefoot max flex™

Outsole: Foreman SD oil resistant

Shank: TPU

Footbed: G1®-stage3™ footbed

Lining: Coil lining™ + leather

Upper: 2.0mm oiled leather

ADVANTAGES:

Comfort rating: +5C

Pull-tab for easy on and off.

Coil lining™ cools and transports moisture away from the foot.

Classic design combined with high technology.

Oil resistant outsole.





**BREAK-UP
COUNTRY**
MOSSY OAK

www.gateway1-footgear.com



Hunting Pac Extreme 16" 800g

Style# 200109001

1906 Mossy Oak® Break-Up Country®

Snow King Pac Extreme 16" 800g

Style# 200109010

1036 Black

US size: 9-13, 9-15

Last: G1® wide fit™

Stability: G1® Stiff medium™

Outsole: 4x4 Torsion-stabilizer™

Shank: TPU

Footbed: G1® frost plug™

Lining: Changeable felt liner + 800g 3M

THINSULATE™. Sympatex® Lunar

Membrane: Sympatex® 100% waterproof.

Upper: Fabric + TPU reinforced toe & mudguard.

ADVANTAGES:

Comfort rating: -60C

Speed-lacing

Extra deep outsole tread.

Lynx ICE-GRIP+™ secures optimal grip
in min. -45C / +30C.

Highly insulated by felt liner, 800g 3M
THINSULATE™ and EVA midsole.

G1® frost plug™ secures ventilation below the foot
and prevents condensation from freezing.

sympatex®

3M THINSULATE™
Insulation

MOSSY OAK

Gateway 1



Hunting Pac Extreme 16" 800g
1906 Mossy Oak® Break-Up Country®

HUNTING PAC

EXTREME



G1® frost plug™



Liner



4x4 Torsion-stabilizer™



Snow King Pac Extreme 16" 800g
1036 Black

SYMPATEX MEMBRANE "GUARANTEED GREEN"

TOP PERFORMANCE

- 100% waterproof
- Membrane water column > 45,000 mm
- Optimally breathable
- 100% windproof
- Highly elastic, hardwearing, poreless membrane
- Dynamic climate control

MAXIMUM ECOLOGY

- 100% recyclable membrane
- Perfectly safe polyether/ester
- 100% recyclable, PFC-free laminates
- PTFE-free
- Bluesign® approved
- Oeko-Tex® Standard 100 certified
- Fluorocarbon-free treatments

PTFE-FREE MEMBRANE

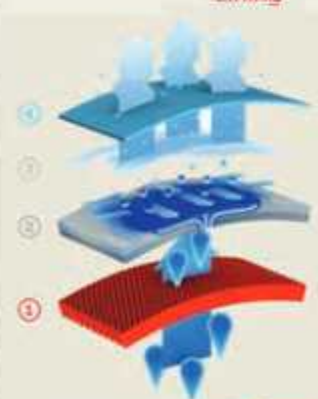
The Sympatex membrane is "guaranteed green", which means 100% recyclable like a PET bottle. It is made of polyether/ester, a compound of polyester and polyether molecules that represents no health hazard. It is PTFE-free and PFC-free and therefore absolutely environmentally friendly and skin-friendly.

Unlike other membranes, the Sympatex membrane is completely free of PTFE (Polytetrafluoroethylene). The production, the landfilling and the combustion can create compounds that are ecologically harmful. PTFE has been criticised increasingly in recent years, because the fluorine compounds that are used for producing PTFE are suspected to be harmful. Per- and polyfluorinated compounds can also be released into the environment during the burning or depositing of PTFE. There, they can accumulate due to their long-life cycle.



UPPER MATERIAL

Textile
Protection layer
Membrane
Intermediate layer
Lining



Evaporation and wicking to the exterior

Wide distribution of moisture and therefore large-scale activation of the membrane

Absorption of moisture from the foot through the inner lining into the hydrophilic intermediate layer

- ④ Protective layer
- ③ Hydrophilic membrane
- ② Innovative intermediate layer
- ① Lining



FIT OF YOUR BOOT

Depending on style, you will find two different lasts which both offer you a very supportive and comfortable fit.

We offer a women's last which has been specifically developed for the women's feet which are generally narrower in heel and forefoot compared to men's feet.

Also, women's feet are generally shorter but with a higher in-step being part of the fit. In addition to the fit you will also be able to find different types of forefoot flexibility. The stiffer a forefoot the more stable the boot becomes.

Activities in both field and forest require less stability compared to hilly and mountain environments.



G1® memory fit™

adjust the fit of your foot joint and the heel so it sits correctly in the boot and provides optimal comfort and protection.

LAST

G1® wide fit™

A bit roomy in the toe-box and for high in-step foot.

G1® athletic fit™

A tighter fit like a running shoe.

STABILITY

G1® Stiff max™

Offers maximum support to the whole length of the foot. Mountain activity recommended in addition to whenever you want a very stable walking platform.

G1® Stiff medium™

Offers some forefoot flexibility and full support. All round recommended.

G1® Forefoot max flex™

Offers forefoot flexibility and stabilizes the heel area. Field and forest recommended.

BOOT LAST IS THE PLATFORM THE BOOT IS BUILD ON

The last decides how the boot will fit you both in the foot and leg all the way up to the top of the boot.

G1® wide & roomy fit™

All over a more roomy fit. For added support and cushion replace the footbed to the G1®-Alpha footbed.
If you need less room add the G1® turbo-energy™ spacer.

G1® athletic fit™ & roomy calf™

Tight fit secures the foot and creates a walking comfort like a running shoe.
-adjust to a more roomy fit using the G1®-stage2™ footbed.
Added calf fit size for big calf's and thick pants.

G1® athletic fit™

Tight fit secures the foot and creates a walking comfort like a running shoe.
-adjust to a more roomy fit using the G1®-stage2™ footbed.

G1® kid's

Kid's feet need support. As the foot bones are soft you also need a quite roomy fit so the foot can develop to a healthy function and structure.

Thickness of the footbed can adjust the fit size of the boot.
Check out our footbeds to find the right fit for you.

WOMEN'S LAST

The women's foot is in general anatomically different from a man's foot.

Women's have typically a more narrow heel and forefoot.

The in-step and arch has a more steep angle.

This means the fit of the boot needs to be different in order to obtain the best fit and comfort which Gateway1® footwear are so famous for.

So we use different lasts and not only "scale" a last.

We have extended the fit to include the same for the calf fit.

Enjoy the fit & comfort.

Can be used with
all types of lug
soles and tread designs

Exceptional comfort as forefoot
flexibility stays the same

Wide temperature range
from mild conditions
to extreme winter conditions

2-way grip

No compromise
on wear and tear

Optimal traction and grip
in cold
environments

**LYNX
ICE-GRIP+™**

DEVELOPED
AND TESTED IN
SCANDINAVIA

Lynx ICE-GRIP+™. Patented rubber compound for outsoles.
Secures optimal grip even in extremely low temperatures.
Please see page 88 for further information.



PHEASANT GAME



PHEASANT GAME 18" 5MM SIDE-ZIP

Style# 100101007

0622 Cedar

US size: 7-15 men's
Last: G1® wide & roomy fit™
Calf fit: Large
Outsole: Mud-field™
Shank: Glass fibre
Footbed: G1®-stage3™ footbed
Lining: Coil lining™ + 5mm neoprene
Upper: G1® 75 vulcanised natural rubber™

ADVANTAGES:

Comfort rating: -10C
Extra reinforced foot by Japan-rubber™.
Lynx ICE-GRIP+™ secures optimal grip in min. -45C / +30C.
Adjustable gusset for all calf sizes.
YKK® side-zip to ease on and off the boot.



Mud-field™



Pheasant Game 18" 5mm side-zip
0622 Cedar

PHEASANT GAME



Pheasant Game 18" 5mm side-zip
2145 Dark olive



Mud-field™



Pheasant Game Lady 17" 5mm side-zip
2145 Dark olive



PHEASANT GAME 18" 5MM SIDE-ZIP

Style# 100101007

2145 Dark olive

PHEASANT GAME LADY 17" 5MM SIDE-ZIP

Style# 100101014

2145 Dark olive

US size: 18" 7-15 men's, 17" 6-12 women's
Last: G1® wide & roomy fit™
Calf fit: Large
Outsole: Mud-field™
Shank: Glass fibre
Footbed: G1®-stage3™ footbed
Lining: Coil lining™ + 5mm neoprene
Upper: G1® 75 vulcanised natural rubber™

ADVANTAGES:

Comfort rating: -10C
Extra reinforced foot by Japan-rubber™.
Lynx ICE-GRIP+™ secures optimal grip in min. -45C / +30C.
Adjustable gusset for all calf sizes.
YKK® side-zip to ease on and off the boot.





PHEASANT GAME 18" 5MM

Style# 100101011

2145 Dark olive, 1047 Dark brown

PHEASANT GAME LADY 17" 5MM

Style# 100101016

1047 Dark brown

PHEASANT GAME



Mud-field™



Pheasant Game 18" 5mm
2145 Dark olive,



Pheasant Game 18" 5mm
1047 Dark brown



Pheasant Game Lady 17" 5mm
1047 Dark brown

US size: 18" 7-15 men's, 17" 5-12 women's

Last: G1® wide & roomy fit™

Calf fit: Large

Outsole: Mud-field™

Shank: Glass fibre

Footbed: G1®-stage3™ footbed

Lining: Coil lining™ + 5mm neoprene

Upper: G1® 75 vulcanised natural rubber™

ADVANTAGES:

Comfort rating: -10C

Extra reinforced foot by Japan-rubber™.

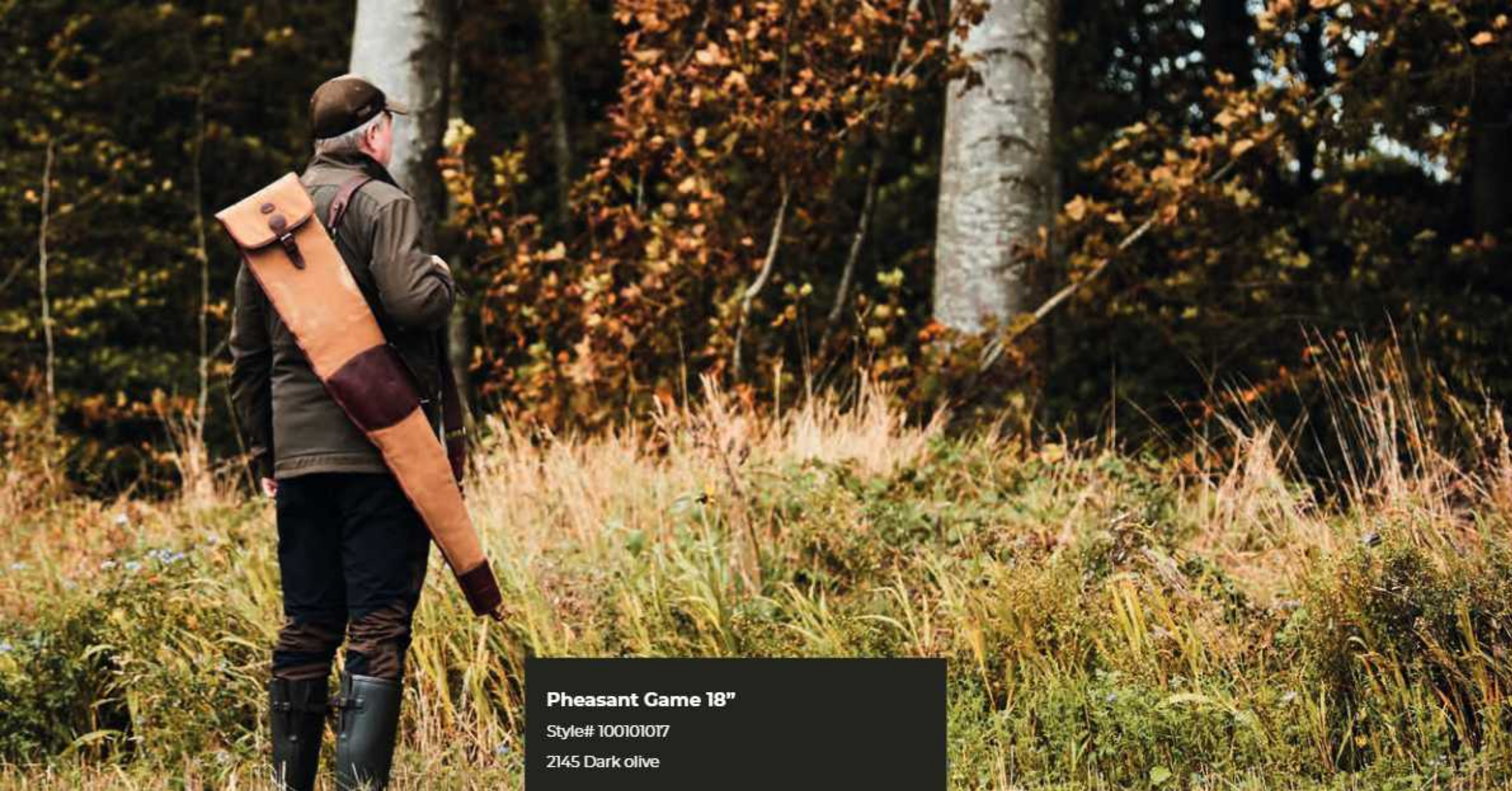
Lynx ICE-GRIP+™ secures optimal grip in
min. -45C / +30C.

Adjustable gusset for all calf sizes.

Special developed women's last.

Classic design combined with
advanced technology.

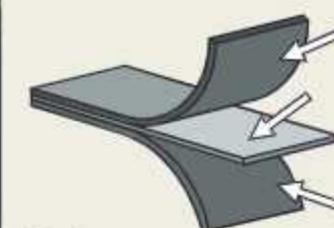




Pheasant Game 18"

Style# 100101017

2145 Dark olive



This is an extract from the Japanese patent application description

JAPAN-RUBBER™

Multi-layer natural rubber laminated together with a rubber net – which obtains extra reinforcement and protection. Up to 2.5 times stronger in flex-test.



Please see further information on page 89 and 91.

Pheasant Game 18" leather side-zip

Style# 100101037

0608 Black olive



Mud-field™



Pheasant Game 18"
2145 Dark olive

US size: 7-15
Last: G1® wide & roomy fit™
Calf fit: Large
Outsole: Mud-field™
Shank: Glass fibre
Footbed: G1®-stage3™ footbed
Lining: Coil lining™
Upper: G1® 75 vulcanised natural rubber™

ADVANTAGES:

Comfort rating: +5C
Extra reinforced foot by Japan-rubber™.
Lynx ICE-GRIP+™ secures optimal grip in min. -45C / +30C.
Adjustable gusset for all calf sizes.
Coil lining™ cools and transport moisture away from the foot during hot days. Classic design combined with advanced technology.



LEATHER LINING

The whole boot is lined with the finest goat leather. The leather will cool the feet when using socks with high ability to wick away moisture.



Pheasant Game 18" leather side-zip
0608 Black olive

US size: 7-15
Last: G1® wide & roomy fit™
Calf fit: Large
Outsole: Mud-field™
Shank: Glass fibre
Footbed: G1®-stage3™ footbed
Lining: Leather
Upper: G1® 75 vulcanized natural rubber™

ADVANTAGES:

Comfort rating: +5C
Leather lined for warm days.
Cools effectively using functional socks.
Extra reinforced foot by Japan-rubber™.
LYNX ICE-GRIP+™ secures optimal grip in min. -45C / +340C.
Very strong and durable rubber compound.





Sportsman II 18" 4mm

Style# 100101026

2144 Khaki

Sportsman II 12" 4mm

Style# 100101034

2144 Khaki

Sportsman II Lady 17" 4mm

Style# 100101030

2144 Khaki

SPORTSMAN II



Field-sport™



Sportsman II 18" 4mm
2144 Khaki



Sportsman II 12" 4mm
2144 Khaki



Sportsman II Lady 17" 4mm
2144 Khaki

US size: 18" 5-17 men's, 12" 4-15 men's,

17" 5-12 women's

Last: G1® athletic fit™

Calf fit: Normal

Outsole: Field-sport™

Shank: Glass fibre

Footbed: G1®-stage1™ footbed

Lining: Coil lining™ + 4mm neoprene

Upper: G1® 70 vulcanised natural rubber™

ADVANTAGES:

Comfort rating: -5C

Adjustable gusset for all calf sizes.

Coil lining™ cools and transport moisture away from the foot.

Extra reinforced upper in a very strong rubber compound.

Heel kicker function and 90-degree heel design. Classic design combined with advanced technology.



Gateway



SPORTSMAN II



Field-sport™



Sportsman II 18"
2144 Khaki



Sportsman II Lady 17"
2144 Khaki

Sportsman II 18"

Style# 100101029

2144 Khaki

Sportsman II Lady 17"

Style# 100101031

2144 Khaki

US size: 18" 6-17 men 's, 17" 6-12 women 's

Last: G1® athletic fit™

Calf fit: Normal

Outsole: Field-sport™

Shank: Glass fibre

Footbed: G1®-stage1™ footbed

Lining: Coil lining™

Upper: G1® 70 vulcanised natural rubber™

ADVANTAGES:

Comfort rating: +5C

Adjustable gusset for all calf sizes.

Coil lining™ cools and transport moisture away from the foot.

Extra reinforced upper in a very strong rubber compound.

Heel kicker function and 90-degree heel design.

Classic design combined with advanced technology.



SPORTSMAN

Sportsman 18" 4mm

Style# 100101009
2106 Dark green

US size: 3-17
Last: G1® athletic fit™
Calf fit: Normal
Outsole: Field-sport™
Shank: Glass fibre
Footbed: G1®-stage1™ footbed
Lining: Coil lining™ + 4mm neoprene
Upper: G1® 70 vulcanised natural rubber

ADVANTAGES:

Comfort rating: -5C
Moisture transporting lining.
Rubber compound in a very strong compound recipe.
Heel kicker function with 90-degree heel design.



Sportsman 18" 4mm
2106 Dark green

FIELDMASTER



Field-sport™

Fieldmaster 18" 3mm

Style# 100101008
0622 Cedar

Field Master Lady 17"

Style# 100101018
0622 Cedar olive

US size: 18" 7-17 men's, 17" 5-12 women's
Last: G1® athletic fit™
Calf fit: Normal
Outsole: Field-sport™
Shank: Glass fibre
Footbed: G1®-stage1™ footbed
Lining: Coil lining™ + 3mm neoprene
Upper: G1® 70 vulcanised natural rubber™

ADVANTAGES:

Comfort rating: -5C
Adjustable gusset for all calf sizes.
Coil lining™ cools and transport moisture away from the foot.
Extra reinforced upper in a very strong rubber compound.
Heel kicker function and 90-degree heel design.
Classic design combined with advanced technology.



Fieldmaster 18" 3mm
0622 Cedar



PRO SHOOTER TECHNOLOGY



Pro Shooter 18" 7mm side-zip
1906 Mossy Oak® Break-up Country®



Pro Shooter 18" 7mm side-zip
2148 Olive

Pro Shooter 18" 7mm side-zip

Style# 100101001

1906 Mossy Oak® Break-up Country®

2148 Olive

US size: 10-15 col. 1906, 8-15 col. 2148

Last: G1® wide & roomy fit™

Calf fit: Large + G1®-flex calf™

Outsole: 4x4 Arrow deep-grip™

Shank: TPU internal + external

Footbed: G1®-stage3™ footbed

Lining: G1®-fleece lining + 5mm neoprene + 2mm G1®-air spacer™

Upper: G1® 75 vulcanised natural rubber™

ADVANTAGES:

Comfort rating: -40C

2mm G1®-air spacer™ prevents condense and circulate air in the boot.

Extra reinforced foot by Japan-rubber™.

Molded EVA midsole for added insulation and shock absorbing.

G1® turbo-energy™ heel and forefoot cushioning. Extra deep outsole tread. TPU shank for max. stability.

Lynx ICE-GRIP+™ secures optimal grip in min. -45C / +30C.

YKK® zip for ease of access on and off.

Adjustable gusset for all calf sizes with the unique G1®-flex calf™ in high abrasion resistant Spandex cover.

WOODBATER

Woodbeater 18" 7mm side-zip 400g

Style# 100101005

2106 Dark green



All-terrain gripper 2.0™



Woodbeater 18" 7mm side-zip 400g
2106 Dark green

US size: 5-17

Last: G1® athletic fit™ & roomy calf™

Calf fit: Large

Outsole: All-terrain gripper 2.0™

Shank: TPU

Footbed: G1®-stage3™ footbed

Lining: Coil lining™ + 5mm neoprene + 400g 3M

THINSULATE™ + 2mm G1®-air spacer™

Upper: G1® 70 vulcanised natural rubber™

ADVANTAGES:

Comfort rating: -60C

Extra roomy fit for feet with a high instep

Extra reinforced foot by Japan-rubber™.

Lynx ICE-GRIP+™ secures optimal grip in
min. -45C / +30C.

Adjustable gusset for all calf sizes.

Medial side-zip for ease of access on and off.

2mm G1®-air spacer™ prevents condensation
and circulate air in the boot.

Extra insulated with 400g 3M THINSULATE™
for low activity.

High abrasion resistant

Spandex upper cover.



3M THINSULATE™
insulation

**LYNX
ICE-GRIP+™**

DEVELOPED
AND TESTED IN
SCANDINAVIA





WOODBЕАТЕR



All-terrain gripper 2.0™



Woodbeater 18" 7mm
2106 Dark green



Woodbeater Lady 17" 7mm
2106 Dark green



Woodbeater 18" 7mm

Style# 100101003

2106 Dark green

Woodbeater Lady 17" 7mm

Style# 100101004

2106 Dark green

US size: 18" 8-17 men's, 17" 6-12 women's

Last: G1® athletic fit™ & roomy calf™

Calf fit: Large

Outsole: All-terrain gripper 2.0™

Shank: TPU

Footbed: G1®-stage3™ footbed

Lining: Coil lining™ + 5mm neoprene

+ 2mm G1®-air spacer™.

Upper: G1® 70 vulcanised natural rubber™

ADVANTAGES:

Comfort rating: -40C

Extra roomy fit for feet with a high instep.

2mm G1®-air spacer™ prevents condensation and circulates air around the boot.

Extra reinforced foot by Japan-rubber™.

Extra deep outsole tread.

Lynx ICE-GRIP+™ secures optimal grip

in min. -45C / +30C.

High abrasion resistant

Spandex upper cover.

Adjustable gusset for all calf sizes.





ICEBEATER



All-terrain gripper 2.0™



Icebeater 18" 7mm
1036 Black



Icebeater 18" 7mm

Style# 100101025

1036 Black

US size: 5-15

Last: G1® athletic fit™ & roomy calf™

Calf fit: Large

Outsole: All-terrain gripper 2.0™

Shank: TPU

Footbed: G1®-stage2™ footbed

Lining: Coil lining™ + 5mm neoprene
+ 2mm G1®-air spacer™.

Upper: G1® 70 vulcanised natural rubber™

ADVANTAGES:

Comfort rating: -40C

Extra roomy fit for feet with a high instep

Extra reinforced foot by Japan-rubber™.

Lynx ICE-GRIP+ extreme™ secures optimal grip
in min. -65C / +20C.

-this compound is specially developed for wet-,
ice- and deep snow.

Adjustable gusset for all calf sizes.

Coil lining™ cools and transports moisture away
from the foot.

High abrasion resistant Spandex
upper cover.







MOOR COUNTRY



Moor Country 18" 3mm side-zip
1047 Dark brown



Moor Country Lady 17" 3mm side-zip
1047 Dark brown



Moor Country 18" 3mm
2106 Dark green



All-terrain gripper 2.0™



Japan-rubber™



Moor Country Lady 17" 3mm
2106 Dark green

Moor Country 18" 3mm side-zip

Style# 100101040

1047 Dark brown

Moor Country Lady 17" 3mm side-zip

Style# 100101041

1047 Dark brown

Moor Country 18" 3mm

Style# 100101042

2106 Dark green

Moor Country Lady 17" 3mm

Style# 100101043

2106 Dark green

US size: 18" 7-15 men's, 5-17 men's, 17" 6-12 women's

Last: G1® athletic fit™ & roomy calf™

Calf fit: Large + G1®-flex calf™

Outsole: All-terrain gripper 2.0™

Shank: TPU

Footbed: G1®-stage2™ footbed

Lining: Coil lining™ + 3mm neoprene

Upper: G1® 70 vulcanised natural rubber™

ADVANTAGES:

Comfort rating: -20C

Extra roomy fit for feet with a high instep

Extra reinforced foot by Japan-rubber™.

Molded EVA midsole for added insulation and shock absorbing.

Extra deep outsole tread. TPU shank for max. stability.

Lynx ICE-GRIP+™ secures optimal grip in min. -45C / +30C.

YKK® zip for ease of access on and off.

Adjustable gusset for all calf sizes with the unique G1®-flex calf™.



Woodwalker Wide 18" 4mm

Style# 100101050

2144 Khaki

US size: 7-17

Last: G1® wide & roomy fit™

Calf fit: Large

Outsole: All-terrain gripper 2.0™

Shank: TPU

Footbed: G1®-stage2™ footbed

Lining: Coil lining™ + 4mm neoprene

Upper: G1® 70 vulcanised natural rubber™

ADVANTAGES:

Comfort rating: -20C

Extra roomy fit for high instep and wide feet.

Moisture transporting lining.

Very strong and durable rubber compound.

Adjustable gusset will fit big calves.

Lightweight, comfort and shock-absorbing like a running shoe.

Rough outsole profile for good grip in soft ground.

Lynx ICE-GRIP+™ secures optimal grip in min. -45C / +30C.

Heel kicker function.



WOODWALKER WIDE



All-terrain gripper 2.0™



Woodwalker Wide 18" 4mm
2144 Khaki





Lina Saarikko



All-terrain gripper 2.0™

Woodwalker 18" 4mm

Style# 100101002

1047 Dark brown

1900 Prym1® Woodlands

0506 Forest

1036 Black

2144 Khaki

US size: 7-17 col. 1047, 5-15 col. 1900, 7-15 col 0506

5-17 col 1036, 2144

Last: G1® athletic fit™

Calf fit: Normal

Outsole: All-terrain gripper 2.0™

Shank: TPU

Footbed: G1®-stage3™ footbed

Lining: Coil lining™ + 4mm neoprene

Upper: G1® 70 vulcanised natural rubber™

ADVANTAGES:

Comfort rating: -20C

Moisture transporting lining.

Very strong and durable rubber compound.

Adjustable gusset will fit big calves.

Lightweight, comfort and shockabsorbing like a running shoe.

Rough outsole profile for good grip in soft ground.

Heel kicker function.

WOODWALKER



Woodwalker 18" 4mm
1047 Dark brown

Woodwalker 18" 4mm
1900 Prym1® Woodlands

Woodwalker 18" 4mm
0506 Forest

Woodwalker 18" 4mm
1036 Black



Woodwalker 18" 4mm
2144 Khaki





Woodwalker Lady 17" 4mm

Style# 100101022

0506 Forest

1036 Black

1047 Dark brown

1128 Burgundy

WOODWALKER



Woodwalker 17" Lady 4mm
0506 Forest



Woodwalker 17" Lady 4mm
1036 Black



Woodwalker 17" Lady 4mm
1047 Dark brown



Woodwalker 17" Lady
1128 Burgundy



All-terrain
gripper 2.0™

US size: 6-12

Last: G1® athletic fit™

Calf fit: Normal

Outsole: All-terrain gripper 2.0™

Shank: TPU

Footbed: G1®-stage3™ footbed

Lining: Coil lining™ + 4mm neoprene

Upper: G1® 70 vulcanised natural rubber™

ADVANTAGES:

Comfort rating: -20C

Moisture transporting lining.

Very strong and durable rubber compound.

Adjustable gusset will fit big calves.

Lightweight, comfort and shock-absorbing like a running shoe.

Rough outsole profile for good grip in soft ground.

Heel kicker function.



Gateway



Woodwalker 7" 4mm
0506 Forest



Woodwalker Lady 7" 4mm
0506 Forest



Woodwalker 12" 4mm
1047 Dark brown

WOODWALKER

Woodwalker 7" 4mm

Style# 100101070

0506 Forest 7"

Woodwalker Lady 7" 4mm

Style# 100101071

0506 Forest 7"

Woodwalker 12" 4mm

Style# 100101023

1047 Dark brown 12"

US size: 7" 7-15 men's col. 0506, 7" 6-12 women's

col. 0506, 12" 4-15 men's col. 1047

Last: G1® athletic fit™

Calf fit: Normal

Outsole: All-terrain gripper 2.0™

Shank: TPU

Footbed: G1®-stage3™ footbed

Lining: Coil lining™ + 4mm neoprene

Upper: G1® 70 vulcanised natural rubber™

ADVANTAGES:

Comfort rating: -20C

Moisture transporting lining.

Very strong and durable rubber compound.

Lightweight, comfort and shock-absorbing like a running shoe.

Rough outsole profile for good grip in soft ground.

Heel kicker function.



Woodstalker 18"
2148 Olive



All-terrain gripper 2.0™



Woodstalker Lady 17"
2148 Olive

WOODSTALKER

Woodstalker 18"

Style# 100101027

2148 Olive

Woodstalker Lady 17"

Style# 100101028

2148 Olive

US size: 18" 7-15 men's, 17" 6-12 women's

Last: G1® athletic fit™

Calf fit: Normal

Outsole: All-terrain gripper 2.0™

Shank: TPU

Footbed: G1®-stage3™ footbed

Lining: Coil lining™

Upper: G1® 70 vulcanised natural rubber™

ADVANTAGES:

Comfort rating: +5C

Moisture transporting lining.

Lady version available for optimal fit.

Very strong and durable rubber compound.

Adjustable gusset will fit big calves.

Lightweight, comfort and shock-absorbing like a running shoe.

Rough outsole profile for good grip in soft ground.

Heel kicker function.



Gateway



WETLAND MASTER KIDS



G1@
calendar™



Wetland Master Kids 12" 7mm
1036 Black



Wetland Master Kids 12" 7mm
1047 Dark brown



Wetland Master Kids 12" 7mm
2033 Prym1® Pink out



Wetland Master Kids 12" 7mm
4245 Prym1® Shore line blue

Wetland Master Kids 12" 7mm

Style# 100101090

1036 Black

1047 Dark brown

2033 Prym1® Pink out

4245 Prym1® Shore line blue

US size: K10-4 (EU 27-34)

Last: G1@ kids

Calf fit: Normal

Outsole: G1-calendar™

Shank: Glass fibre

Footbed: G1@-stage1™ footbed

Lining: Coil lining™ + 7mm neoprene

Upper: G1@ 70 vulcanised natural rubber™

ADVANTAGES:

Comfort rating: -15C

Moisture transporting lining.

Very strong and durable rubber compound.

Lightweight, comfort and shock-absorbing.

Rough outsole profile for good grip
in wet and snowy ground.

Lightweight and easy on and off.



Gateway 1



Ascot 6" 3mm

Style# 110101008

2144 Khaki / 1036 Black

1047 Dark brown / 0506 Forest

Ascot Lady 6" 3mm

Style# 110101007

2144 Khaki / 1036 Black / 1047 Dark brown

0506 Forest / 1128 Burgundy

4928 Prym1® Typhoon turquoise

4111 Prym1® Slate grey / 2033 Prym1® Pink out

US size: 9-14 men's, 6-12 women's

Last: G1® wide & roomy fit™

Calf size: Normal

Outsole: Rainmaster™

Shank: Glass fibre

Footbed: G1®-stage2™ footbed

Lining: Coil lining™ + 3mm neoprene

Upper: G1® 70 vulcanised natural rubber™

ADVANTAGES:

Comfort rating: -0C

Moisture transporting Coil lining™,

Rubber compound in a very strong compound recipe for heavy use.

Aggressive profiled outsole for good grip.

Neoprene upper designed so broad ankles can enter the boot easily.

Lightweight and flexible with great walking comfort.

ASCOT



Rainmaster™



Ascot 6" 3mm
2144 Khaki



Ascot 6" 3mm
1036 Black



Ascot 6" 3mm
1047 Dark brown



Ascot 6" 3mm
0506 Forest

ASCOT LADY



Ascot Lady 6" 3mm
2144 Khaki



Ascot Lady 6" 3mm
1047 Dark brown



Ascot Lady 6" 3mm
1128 Burgundy



Ascot Lady 6" 3mm
4111 Prym1® Slate grey



Ascot Lady 6" 3mm
1036 Black



Ascot Lady 6" 3mm
0506 Forest



Ascot Lady 6" 3mm
4928 Prym1® Typhoon turquoise



Ascot Lady 6" 3mm
2033 Prym1® Pink out

Ascot Lady 6" 3mm

Style# 110101007

1020 Beige

1139 Amber

6985 Leopard

US size: 6-12 women's

Last: G1® wide & roomy fit™

Calf size: Normal

Outsole: Rainmaster™

Shank: Glass fibre

Footbed: G1®-stage2™ footbed

Lining: Coil lining™ + 3mm neoprene

Upper: G1® 70 vulcanised natural rubber™

ADVANTAGES:

Comfort rating: -0C

Moisture transporting Coil lining™.

Rubber compound in a very strong compound recipe for heavy use.

Aggressive profiled outsole for good grip.

Neoprene upper designed so broad ankles can enter the boot easily.

Lightweight and flexible with great walking comfort.

ASCOT LADY



Ascot Lady 6" 3mm
1020 Beige



Ascot Lady 6" 3mm
1139 Amber



Ascot Lady 6" 3mm
6985 Leopard





ASCOT LADY



Ascot Lady 16" 3mm
1020 Beige



Ascot Lady 16" 3mm
1047 Dark brown



Rainmaster™

Ascot Lady 16" 3mm

Style# T10101005

1020 Beige

1047 Dark brown

- US size: 6-12 women's
- Last: G1® wide & roomy fit™
- Calf size: Normal
- Outsole: Rainmaster™
- Shank: Glass fibre
- Footbed: G1®-stage2™ footbed
- Lining: Coil lining™
- Upper: G1® 70 vulcanised natural rubber™

ADVANTAGES:

- Comfort rating: -0C
- Moisture transporting Coil lining™.
- Rubber compound in a very strong compound recipe for heavy use.
- Aggressive profiled outsole for good grip.
- Rubber upper designed so broad ankles can enter the boot easily.
- Lightweight and flexible with great walking comfort.





RAINWALKER



G1® Rainwalker



Rainwalker Lady 6" 4mm
0506 Forest

Rainwalker Lady 6" 4mm
Style# 110101009
0506 Forest
1036 Black

- US size: 6-12
- Last: G1® athletic fit™
- Outsole: All-terrain gripper 2.0™
- Shank: TPU
- Footbed: G1®-stage2™ footbed
- Lining: Coil lining™ + 4mm neoprene
- Upper: G1® 70 vulcanised natural rubber™

- ADVANTAGES:**
- Comfort rating: -20C
 - Moisture transporting lining.
 - Soft and durable rubber compound.
 - Fits like a glove.
 - Lightweight, comfort and shock-absorbing like a running shoe.
 - Low profiled outsole for wet surfaces and harder ground.



Rainwalker Lady 6" 4mm
1036 Black





GOODWOOD LADY

Goodwood Lady 11" 3mm

Style# 110101002

1036 black



Country F/T™

Goodwood Lady 11" 3mm
1036 black

US size: 6-11

Last: G1® wide & roomy fit™

Calf size: Normal

Outsole: Country F/T™

Shank: Glass fibre

Footbed: G1®-stage1™ footbed

Lining: Coil lining™ + 3mm foam lining

Upper: G1® 75 vulcanised natural rubber™

ADVANTAGES:

Comfort rating: 0C

Moisture transporting lining.

3mm foam secures comfort and gives light insulation properties.

Rubber compound in a very strong compound recipe.

Adjustable gusset for all calf sizes.





JODHPUR



Torrential-grip™



Jodhpur 6" 4mm
1036 Black,



Jodhpur 6" 4mm
2144 Khaki

JODHPUR LADY



Jodhpur Lady 6" 4mm
1047 Dark brown



Jodhpur Lady 6" 4mm
2148 Olive



Jodhpur Lady 6" 4mm
1036 black



Jodhpur Lady 6" 4mm
1122 Red

Jodhpur 6" 4mm

Style# 120101004 1036 Black, 2144 Khaki

Jodhpur Lady 6" 4mm

Style # 120101002

1047 Dark brown, 2148 Olive, 1036 black, 1122 Red

US size: 9-15 men's, 5-12 women's

Last: G1® athletic fit™

Outsole: Torrential-grip™

Shank: Glass fibre

Footbed: G1®-stage1™ footbed

Lining: Coil lining™ + 4mm neoprene

Upper: G1® 70 vulcanised natural rubber™

ADVANTAGES:

Comfort rating: 0C

Moisture transporting lining.

Rubber compound in a very strong compound recipe.

Gum rubber outsole for optimal grip.





RUBBER CONDITIONER



HOW TO USE:

Clean your rubber boots with fresh water and dry them with a cotton cloth. Spray the Rubber conditioner on all rubber parts and leave it for 2-5 minutes. Wipe off excess Rubber conditioner with a cotton cloth and the boots are ready to be stored in a dry and dark environment preferable less than 20C.

- Never leave your boots in direct light, or sun.**
- Never dry your rubber boots on the heater.**
- Never store your rubber boots in a closed bag.**



Rubber conditioner, 150ml

Rubber conditioner

Style# 990100001

1001 Clear

Volume: 150ml

ADVANTAGES:

Will care for your rubber footwear to maintain function, extending durability and lifespan. Rubber conditioner treats the rubber to prevent cracks and drying out.

Built-in UV absorber that absorbs/neutralizes the UV radiation before it "attacks" the rubber. Gateway1® Rubber conditioner does nourish the natural rubber in depth so it remains as good as new and also gets the dirt out of it.

Microscopic dirt particles penetrate rubber and by treating you clean the rubber in depth so the dirt can be removed.

When rinsing after cleaning with water, the dirt is rinsed off.

The UV absorber is built-in to protect the boots against colour fading and hydration.

Both attack the rubber and your boots so they do not feel comfortable anymore.





Nikola Ludwig

GATEWAY1® SOCKS PROVIDE YOU WITH GREAT COMFORT

Gateway1® socks feature merino wool to give you the best insulation and climate for your feet. All socks are developed for the outdoors and will provide you with great comfort.



Flat toe seam for added comfort.



Non-colored merino wool for the most natural feeling.

Ultra kneehigh sock

Style# 900102001
2149 Olive mélange

Size: S-XL

70% Merino wool
27% Nylon
3% Lycra

ADVANTAGES:

Fits to the foot in a comfortable way.
High percentage of Merino wool makes for great insulation and comfort.
Reinforced bottom.



Ultra kneehigh sock

Ultra calf sock

Style# 900102001
1048 Dark brown mélange

Size: S-XL

70% Merino wool
27% Nylon
3% Lycra

ADVANTAGES:

Fits to the foot in a comfortable way.
High percentage of Merino wool makes for great insulation and comfort.
Reinforced bottom.



Ultra calf sock



Boot calf sock

Style# 900102003

2150 Olive / grey

Size: S-XL

34% Merino wool

34% Acrylic

29% Polyamide

2% Elastane

1% Copper

ADVANTAGES:

Fits to the foot in a comfortable way.

Added Copper reinforces a healthy environment for the foot.



Boot calf sock

Daywalker crew sock

Style# 900102004

1036 Black

Size: S-XL

33% Merino wool

51% Polyamide

10% Nanoglide

4% Copper

2% Elastane

ADVANTAGES:

Fits tight to the foot.

Added Copper secures good environment for the foot.



Daywalker crew sock

Coolmax® liner sock

Style# 900102005

1036 Black

Size: S-XL

65% Polyester Coolmax

33% Polyamide - nylon

2% Elastane

ADVANTAGES:

Can be used as a sock or liner to transport moisture away from the foot.



Coolmax® liner sock

Sportsman crew bamboo 3-pack

Style# 900102008

1047 Dark brown

Size: S-XL

62% Bamboo

35% Polyamide

3% Elastane

ADVANTAGES:

Thin sock which can keep you warm and dry.



Bamboo

G1®-ALPHA™ FOOTBED



FOOTBEDS



The footbed supports the foot and provides shock absorption. Gateway1® footbeds is designed and developed to optimize fit and comfort depending of which boot you use. If a boot needs adjustment in fit you can replace the footbed with another.



980102001 G1®-Alpha™ footbed
980102002 G1® stage3 footbed
980102003 G1® stage2 footbed
980103001 G1® turbo-energy™ spacer

US size: 3-17
Lining: Fabric

980102001 G1®-Alpha™ footbed
Memory foam, orthotic shape with heel insert for stability. Shock absorbing G1® Diamond gel pads.

G1®-stage1™
Low profiled footbed in molded EVA plus cushion pads in heel and forefoot.
-not available as replacement.

980102002 G1® stage3 footbed
Orthotic shape to lock the foot. Shock absorbing P.U. with vent holes.

980102003 G1® stage 2 footbed
Blown PU for extra breathability.
Supportive and shock absorbing properties.

980103001 G1® turbo-energy™ spacer
Place below footbed and you obtain a tighter fit. This will also adjust your boot size with ¼ - ½ size. Besides it is a great insulator for colder days.

DISCOVER NEW TERRITORIES



Lynx ICE-GRIP+™ is inspired by the Scandinavian lynx and the immaculate grip of its paws. The outsole rubber compound has been developed and tested in the harshest of winter environments in Scandinavia and other parts of Northern Europe.

Lynx ICE-GRIP+™ is featured in footwear for general outdoor use such as hiking, hunting or fishing as well as for industrial and work requirements.

Function

Unlike most rubber compounds, Lynx ICE-GRIP+™ offers 2-way grip. Rather than loose grip at -25°C, Lynx ICE-GRIP+™ can withstand temperatures down to -45°C without losing grip.

The compound has been tested in the field and the lab.

Inspired by traditional table tennis bats with two different rubber compounds, the outsole rubber compound of Lynx ICE-GRIP+™ is developed in such a way that it uses the grip function when needed, while the durable reinforcement part of the compound is used in areas of critical wear.



The rubber compound is based on a formula of natural rubber mixed with synthetic rubber as known from winter tires for vehicles.

However, people need a special type of grip in order to break in the heel and forefoot of the footwear.

Thus, the compound is placed strategically, optimising the footwear's grip and reinforcement.

Typically, you use a softer and less wear-resistant compound to obtain better grip in cold environments, but by combining grip and reinforcement,

Lynx ICE-GRIP+™ offers an optimal solution.

Outsole treads vary and are often based on the type of activity that the footwear is developed for.



RUBBER BOOT CONSTRUCTION

Natural rubber is a mix of pure natural rubber mixed with additives to be used in a rubber boot. The rubber compound is rolled and prepared into rubber pieces which is die-cut and hand layered over the boot last. Later the whole boot is vulcanised for 100% waterproofness. All boots are tested in the bulk production output. The boots are fully handmade by proud traditional hand craftsman.



G1 75 The best rubber compound with optimal flexibility. By adding lamination of different rubber layers you obtain the strongest rubber called Japan-rubber™ technology.

G1 70 High technology rubber compound combined with the classic "sticky" rubber feeling which is a certificate of a durability and high quality. Several styles with this rubber compound also features the Japan-rubber™ technology.





JAPAN-RUBBER™ TECHNOLOGY

All styles in the Pheasant Game, Pro Shooter, Woodbeater, Icebeater and Moor Country series features the Japan-rubber™ technology.



This is an extract from the Japanese patent application description

Japan-rubber™
Multi-layer natural rubber
laminated together with a rubber net
– which obtains extra reinforcement
and protection.
Up to 2.5 times stronger in flex-test.



Gateway



RUBBER BOOT DETAILS



Gusset strap & buckle

Adjustable upper with a flexible gusset to optimize fit of any calf size.



"Key hole"

to cover the zip strap.



G1®-flex calf™

with high abrasion resistant Spandex cover.



YKK side-zip

in medial design – easy access, on and off.



Spandex cover

The elasticity and strength (stretching up to five times its length) of Spandex fabric reinforces the upper to prevent damage when walking through scrub and other dense undergrowth.



YKK side-zip

in lateral design – easy access, on and off.

TECHNOLOGY OF AN OUTSOLE

The function of an outsole decides which type of outsole the boot should feature. Here we describe the basics of our outsoles which actually consist of several parts which when combined is an outsole system.

Cup-sole



Shock-absorbing heel unit

The outsole surrounds the upper and provides stability.



Heel kicker for easy off the boot.

Cemented sole



Molded EVA

TPU shank

Shock-absorbing and insulating molded EVA midsole. Provides protection and comfort like a running shoe.



TPU shank

External and internal TPU shank system provides optimal stability on any ground surface.

COIL LINING™

The Coil lining™ features a special developed pattern to transport moisture effectively away from the foot and leg during activity.

Used alone it creates a cooling effect, or combined with neoprene, G1®-air spacer™ and / or 3M Thinsulate™ for insulation properties.



Coil lining™ + 5mm neoprene
Secures optimal moisture transportation

OUTSOLE SYSTEMS

The outsole helps you to move in the best way.
It can control take-off, stability, shock absorbing, grip- and braking abilities
so you can focus more on the outdoor nature experience.
Often you will find a 90-degree heel design on the outsole.
This is required for many activities in order to support a fixed point for the foot.



4x4 Arrow deep-grip™
Top performance
shock-absorbing, stability
and insulation. Optimal
grip with deep-tread and
Lynx ICE-GRIP+™.
Cemented.



4x4 Torsion-stabilizer™
Running shoe comfort
with added grip zones
and Lynx ICE-GRIP+™.
Cemented.



All-terrain gripper 2.0™
Comfort as a running shoe
with 4x4 grip and added
width for stability.
Cemented.



Mud-field™
Hunt in demanding
terrain with LYNX
ICE-GRIP+™.
Cup-sole.



G1® Rainwalker
Feels like a running
shoe.
Low profiled outsole
for wet surfaces and
harder ground.
Cemented.



Field-sport™
Stability, grip and durability.
Cup-sole.



Country F/T™
Classic tread.
Cup-sole.



Torrential-grip™
Gum rubber outsole
for optimal grip.
Cup-sole.



Rainmaster™
Flexible and
good grip.
Cup-sole.



G1® Arrow grip™
Feels like a running
shoe with added
grip. Stable platform
provides great
walking properties.
Cemented.



Foreman SD™ oil resistant
90-degree heel design
for added support.
Oil resistant high-abrasion
compound.
Direct attached.



G1® calendar™
Rough outsole profile
for good grip in wet
and snowy ground.
Vulcanised.



G1® Hiker
Advanced stability
combined with a 2-density
sheet EVA midsole.
Cemented.

COMFORT RATING



Woodbeater 18" 7mm

With the comfort rating we estimate the lowest temperature where you have warm feet in low or zero activity. Depending on your body, socks and clothing this can vary but the comfort rating is a good indicator. We have tested all our footwear very aggressively and made conservative estimates, so you might experience activities in far lower temperatures with warm feet which is only an advantage to you. We always test with various conditions and people in addition to the laboratory climate chamber environment.

3M THINSULATE™ Insulation

We insulate many styles to give you warm feet by using the unique G1®-fleece or Coil lining™ + 5mm neoprene + 2mm G1®-air spacer™. For the highest insulation we add up to 800g 3M Thinsulate™ – check out which style will fit your requirements.

GATEWAY1® FIT ENJOY THE FIT & COMFORT

Gateway1® fit

The women's foot is in general anatomically different from a man's foot.

Women's have typically a more narrow heel and forefoot. The in-step and arch has a more steep angle.

This means the fit of the boot needs to be different in order to obtain the best fit and comfort which Gateway1® footwear are so famous for.

So we use different lasts and not only "scale" a last. We have extended the fit to include the same for the calf fit.

Enjoy the fit & comfort.



WOMEN – Style name

<p>Style# 100101014 Pheasant Game Lady 17" 5mm side-zip 2145 Dark olive</p> 	<p>Style# 100101016 Pheasant Game Lady 17" 5mm 1047 Dark brown</p> 	<p>Style# 100101030 Sportsman II Lady 17" 4mm 2144 Khaki</p> 	<p>Style# Sportsman II Lady 17" 2144 Khaki</p> 
<p>Style# 100101004 Woodbeater Lady 17" 7mm 2106 Dark green</p> 	<p>Style# 100101041 Moor Country Lady 17" 3mm side-zip 1047 Dark brown</p> 	<p>Style# 100101043 Moor Country Lady 17" 3mm 2106 Dark green</p> 	<p>Style# 100101022 Woodwalker Lady 17" 4mm 0506 Forest</p> 
<p>Style# 100101022 Woodwalker Lady 17" 4mm 1036 Black</p> 	<p>Style# 100101022 Woodwalker Lady 17" 4mm 1047 Dark brown</p> 	<p>Style# 100101022 Woodwalker Lady 17" 4mm 1128 Burgundy</p> 	<p>Style# 100101071 Woodwalker Lady 7" 4mm 0506 Forest</p> 
<p>Style# 100101028 Woodstalker Lady 17" 2148 Olive</p> 	<p>Style# 100101018 Field Master Lady 17" 0622 Cedar olive</p> 	<p>Style# 110101007 Ascot Lady 6" 3mm 2144 Khaki</p> 	<p>Style# 110101007 Ascot Lady 6" 3mm 1036 Black</p> 
<p>Style# 110101007 Ascot Lady 6" 3mm 1047 Dark brown</p> 	<p>Style# 110101007 Ascot Lady 6" 3mm 0506 Forest</p> 	<p>Style# 110101007 Ascot Lady 6" 3mm 1128 Burgundy</p> 	<p>Style# 110101007 Ascot Lady 6" 3mm 4928 Prym1® Typhoon turquoise</p> 
<p>Style# 110101007 Ascot Lady 6" 3mm 4111 Prym1® Slate grey</p> 	<p>Style# 110101007 Ascot Lady 6" 3mm 2033 Prym1® Pink out</p> 	<p>Style# 110101007 Ascot Lady 6" 3mm 1020 Beige</p> 	<p>Style# 110101007 Ascot Lady 6" 3mm 1139 Amber</p> 

WOMEN – Style name

<p>Style# 110101007 Ascot Lady 6" 3mm 6985 Leopard</p> 	<p>Style# 110101005 Ascot Lady 16" 3mm 1020 Beige</p> 	<p>Style# 110101005 Ascot Lady 16" 3mm 1047 Dark brown</p> 	<p>Style# 110101009 Rainwalker Lady 6" 4mm 0506 Forest</p> 
<p>Style# 110101009 Rainwalker Lady 6" 4mm 1036 Black</p> 	<p>Style# 110101002 Goodwood Lady 11" 3mm 1036 black</p> 	<p>Style # 120101002 Jodhpur Lady 6" 4mm 1047 Dark brown</p> 	
<p>Style # 120101002 Jodhpur Lady 6" 4mm 2148 Olive</p> 	<p>Style # 120101002 Jodhpur Lady 6" 4mm 1036 black</p> 	<p>KID – Style name</p>	
		<p>Style# 100101090 Wetland Master Kids 12" 7mm 1036 Black</p> 	<p>Style# 100101090 Wetland Master Kids 12" 7mm 1047 Dark brown</p> 
<p>Style # 120101002 Jodhpur Lady 6" 4mm 1122 Red</p> 	<p>Style# 500102020 SD Lady 6" Pull-on Chelsea 1049 Coffee</p> 	<p>Style# 100101090 Wetland Master Kids 12" 7mm 2033 Prymi® Pink out</p> 	<p>Style# 100101090 Wetland Master Kids 12" 7mm 4245 Prymi® Shore line blue</p> 
<p>MEN / UNISEX – Style name</p>			
<p>Style# 300104016 Flordland II 11" 1047 Dark brown</p> 	<p>Style# 300104020 Stalka 7" Armortex® Kevlar® 1046 Dark brown olive</p> 	<p>Style# 300104015 Stalka 9" Armortex® Kevlar® 1046 Dark brown olive</p> 	<p>Style# 300104008 Game tracker 8" 1047 Dark brown</p> 
	<p>Style# 300104001 Game tracker 10" 1047 Dark brown</p> 	<p>Style# 300104003 Mountain Guide 10" 1047 Dark brown</p> 	<p>Style# 300109002 Deer Stalker 10" 400g G1® speed-lacing™ 1047 Dark brown</p> 

MEN / UNISEX – Style name

<p>Style# 300109003 Estate Beater 11" 400g 1047 Dark brown</p> 	<p>Style# 300109005 Estate Beater 9" 400g 1047 Dark brown</p> 	<p>Style# 300109012 Estate Beater 7" 400g G1® speed-lacing™ 1047 Dark brown</p> 	<p>Style# 400104001 Sarek 7" 1060 Brown</p> 
<p>Style# 400104012 Walking Boot II 1047 Dark brown</p> 	<p>Style# 400104027 Orion 6" G1® speed-lacing™ 1036 Black</p> 	<p>Style# 400104005 Daywalker 6" 1047 Dark brown</p> 	<p>Style# 400104003 Lite Hiker 5" 1036 Black</p> 
<p>Style# 500102001 SD 6" Pull-on Chelsea 1049 Coffee</p> 	<p>Style# 500102001 SD 6" Pull-on Chelsea 1047 Dark brown</p> 	<p>Style# 200109001 Hunting Pac Extreme 16" 800g 1906 Mossy Oak® Break-Up Country®</p> 	<p>Style# 200109010 Snow King Pac Extreme 16" 800g 1036 Black</p> 
	<p>Style# 100101007 Pheasant Game 18" 5mm side-zip 0622 Cedar</p> 	<p>Style# 100101007 Pheasant Game 18" 5mm side-zip 2145 Dark olive</p> 	<p>Style# 100101011 Pheasant Game 18" 5mm 2145 Dark olive</p> 
<p>Style# 100101011 Pheasant Game 18" 5mm 1047 Dark brown</p> 		<p>Style# 100101017 Pheasant Game 18" 2145 Dark olive</p> 	<p>Style# 100101037 Pheasant Game 18" leather side-zip 0608 Black olive</p> 
<p>Style# 100101034 Sportsman II 12" 4mm 2144 Khaki</p> 	<p>Style# 100101026 Sportsman II 18" 4mm 2144 Khaki</p> 	<p>Style# 100101029 Sportsman II 18" 2144 Khaki</p> 	<p>Style# 100101009 Sportsman 18" 4mm 2106 Dark green</p> 

MEN / UNISEX – Style name

<p>Style# 100101008 Fieldmaster 18" 3mm 0622 Cedar</p> 	<p>Style# 100101001 Pro Shooter 18" 7mm side-zip 1906 Mossy Oak® Break-up Country®</p> 	<p>Style# 100101001 Pro Shooter 18" 7mm side-zip 2148 Olive</p> 	<p>Style# 100101005 Woodbeater 18" 7mm side-zip 400g 2106 Dark green</p> 
<p>Style# 100101003 Woodbeater 18" 7mm 2106 Dark green</p> 	<p>Style# 100101025 Icebeater 18" 7mm 1036 Black</p> 	<p>Style# 100101040 Moor Country 18" 3mm side-zip 1047 Dark brown</p> 	<p>Style# 100101042 Moor Country 18" 3mm 2106 Dark green</p> 
<p>Style# 100101050 Woodwalker Wide 18" 4mm 2144 Khaki</p> 	<p>Style# 100101002 Woodwalker 18" 4mm 1047 Dark brown</p> 	<p>Style# 100101002 Woodwalker 18" 4mm 1900 Prym1® Woodlands</p> 	
<p>Style# 100101002 Woodwalker 18" 4mm 0506 Forest</p> 	<p>Style# 100101002 Woodwalker 18" 4mm 1036 Black</p> 	<p>Style# 100101002 Woodwalker 18" 4mm 2144 Khaki</p> 	<p>Style# 100101070 Woodwalker 7" 4mm 0506 Forest</p> 
<p>Style# 100101023 Woodwalker 12" 4mm 1047 Dark brown</p> 	<p>Style# 100101027 Woodstalker 18" 2148 Olive</p> 	<p>Style# 110101008 Ascot 6" 3mm 2144 Khaki</p> 	<p>Style# 110101008 Ascot 6" 3mm 1036 Black</p> 
<p>Style# 110101008 Ascot 6" 3mm 1047 Dark brown</p> 	<p>Style# 110101008 Ascot 6" 3mm 0506 Forest</p> 	<p>Style# 120101004 Jodhpur 6" 4mm 1036 Black</p> 	<p>Style# 120101004 Jodhpur 6" 4mm 2144 Khaki</p> 



Gateway 1.

TOUGH BY NATURE

SIZE CONVERSION TABLE

Men's																									
US	3	3.5	4	4.5	5	5.5	6	6.5	7	7.5	8	8.5	9	9.5	10	10.5	11	11.5	12	12.5	13	14	15	16	17
EU	36	36.5	37	37.5	38	38.5	39	39.5	40	40.5	41	41.5	42	42.5	43	43.5	44	44.5	45	45.5	46	47	48	49	50
CM	21.5	22	22.5	23	23.5	24	24.5	25	25.25	25.5	26	26.5	27	27.5	28	28.25	28.5	29	29.5	30	30.5	31	32	33	34
UK	2	2.5	3	3.5	4	4.5	5	5.5	6	6.5	7	7.5	8	8.5	9	9.5	10	10.5	11	11.5	12	13	14	15	16

Calf fit normal																									
US	3		4		5		6		7		8		9		10		11		12		13	14	15	16	17
Calf cm	36		37		38		38		39		40		41		42		42.5		43		44	44	45	45.5	46

Calf fit large																									
US	3		4		5		6		7		8		9		10		11		12		13	14	15	16	17
Calf cm	37		38		38.5		39		40		40.5		41.5		42.5		43		44		44.5	45	46	46	47

Women's															
US	5	5.5	6	6.5	7	7.5	8	8.5	9	9.5	10	10.5	11	11.5	12
EU	36	36.5	37	37.5	38	38.5	39	39.5	40	40.5	41	41.5	42	42.5	43
CM	21.5	22	22.5	23	23.5	24	24.5	25	25.25	25.5	26	26.5	27	27.5	28
UK	3	3.5	4	4.5	5	5.5	6	6.5	7	7.5	8	8.5	9	9.5	10
Calf fit normal															
US	5		6		7		8		9		10		11		12
Calf cm	36		37		38		38		39		40		41		41.5
Calf fit large															
US	5		6		7		8		9		10		11		12
Calf cm	37		38		38.5		39		40		40.5		41.5		42

Kid's											
US	K10	K11	K12	K13	1	2	3	4	5	6	7
EU	27	28	29	30	31	32	33	34	35	36	37
CM	17	17.5	18.5	19.5	20	21	22	22.5	23.5	24.5	25.5
UK	K9	K10	K11	K12	K13	1	2	3	4	5	6

Socks	S	M	L	XL
US	3-5	6-9	10-12	13-17
EU	35-38	39-42	43-45	46-50
CM	21.5-23.5	24.5-27	28-29.5	30.5-34
UK	2-4	5-8	9-11	12-16

Calf size is a guidance.
Please note if the style has a side-zip, gusset or both you will have extra calf room which is not shown in the measurement guide.

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